

FourCast[®] 2 77

Design by Strand + Hvass

FACT SHEET / TECHNICAL & ENVIRONMENTAL SPECIFICATION



FourCast® 277

Design by Strand + Hvass

Product options

VARIATIONS

- Polypropylene shell
- Seat pad
- Fully upholstered
- Wooden shell

ACCESSORIES

- Grip hole
- Hook
- Armrest

UPHOLSTERY

Can be upholstered in a broad range of upholstery fabrics, from our upholstery collection. Please visit our price list for further information.

SHELL COLOUR

- | | |
|---|---|
|  Ebony Black
NCS S 9000-N |  Snow
RAL 9010 |
|  Anthracite
RAL 7015 |  Beach
NCS S 2502-Y |
|  Pine
NCS S 5005-B80G |  Olive
NCS S 2040-G80Y |
|  Moss
NCS S 5010-G70Y |  Orange
NCS S 2070-Y70R |
|  Terracotta
NCS S 4510-Y60R |  Oriental Red
NCS S 1580-R |
|  Clay
NCS S 6005-Y20R |  Jungle Green
NCS 4050-G40Y |
|  Oak |  Aqua
NCS S 4020-B |
| |  Oak Black |

FRAME COLOUR

- | | |
|--|--|
|  Mat Black
RAL 7021 |  Mat White
RAL 9010 |
|  Stone Grey
RAL 7039 |  Beach
IGP 681 TA 77644 A 00 |
|  Anthracite
RAL 7024 gl.5 |  Olive
RAL 7042 gl. 5 |
|  Chrome |  Orange
IGP 681 TA 21349 A 00 |
|  Pine
IGP 591 TA 79407 R10 |  Oriental Red
IGP 581 TA 33080 A 00 |
|  Moss
IGP 591 TA 64445 R10 |  Jungle Green
IGP 681 TA 64014 A 00 |
|  Terracotta
IGP 591 TA 83991 R10 |  Aqua
S4020-B IGP 581 TA
52240 A 00 |
|  Clay
IGP 591 TA 79406 R10 |  Black |



Introducing the FourCast® 277, a sleek and versatile addition to our office chair collection. This slimline office chair is designed for optimal functionality with a four-legged base equipped with smooth-rolling castors. The V-shaped backrest ensures maximum comfort, catering to extended work periods and facilitating effortless navigation throughout your office environment.

Technical specifications

WEIGHT

Polypropylene shell:
5,8 kg.

Polypropylene shell with
armrests:

6,4 kg.

Polypropylene shell with
armrest and seat pad:

7,4 kg.

Polypropylene shell with
armrests, fully upholstered:

5,9 kg.

Seat pad:

6,8 kg.

Fully upholstered:

5,1 kg.

Wooden shell:

4,4 kg.

Wooden shell with seat pad:

5,8 kg.

Wooden shell with armrests:

5 kg.

Wooden shell with seat pad
and armrests:

6,4kg

TEST

EN 16139:2013

EN 1021-1:2014

DIN EN 16139:2014

AFPS GS 2019:01 PAK

ASTM E1537

CAL 133

ANSI/BIFMA X5.1

STACKING QTY ON FLOOR

Without upholstery: 7 pcs.

Seat upholstery: 5 pcs.

Fully upholstery: 5 pcs.

WARRANTY

25-year extended warranty.

**Discover more about
our extended warranty** [↗](#)



Materials

SHELL

POLYPROPYLENE

Polyshell: PP, reinforced glass
fibre (Skin: 15%, core: 40%),
recyclable.

Meets the RoHS and REACH
directives and are halogen
free.

Black shells are made of
100% reused material.

SHELL UPHOLSTERY

Upholstered shell: 9-11 layer
vener beechwood (12 mm).
Glue veneer: Casco Adhesive
1272.

FOAM AND GLUE:

Type CMHR-65H eco-tex
standard 100. Complies with
the REACH and RoHS direc-
tives. Fire retardant.
Glue Foam: SABA Activator
3739, Aquabond RSD 3801
blue.

SHELL VENEER

Curved plywood, oak veneer
with waterbased clear or
black lacquer.

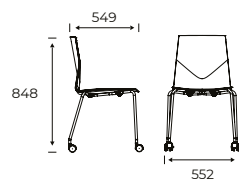
FRAME, STEEL

Tube: Ø16 X 2 mm, Ducol 500
Glides (standard): PA
Lock/Castors: ABS/Pa6

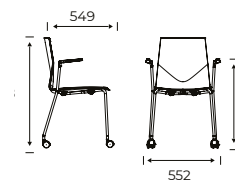
Stacking / upholstery
protection: Polypropylene

Dimensions

FourCast® 2 77, PP shell



FourCast® 2 77, pp shell
with armrests



Quality and environment

At Ocee & Four Design, we care about sustainability. We strive to reduce our impact by producing quality furniture in a sustainable manner. Find out more about our journey on [Oceeandfour.com](https://oceeandfour.com) ↗

COMPANY CERTIFICATIONS

ISO 9001
ISO 14001
Forest Stewardship Council® (FSC®) Chain of Custody (License Code: FSC-C161956)
FISP Full Membership

WARRANTY

We stand behind the quality and durability of our

products. That's why we are pleased to offer a warranty of 5, 10, or 25 years, depending on the specific product.

These warranty's cover breakage and damage of products occurring because of deficient craftsmanship performance under normal use. The warranty shall lapse if the product shows signs of mishandling abuse or other physical damage. The warranty does not cover those parts of the product which are exposed to abrasion during use.

For full details on the warranty period applicable to your

product, along with terms and conditions, please refer to our extended [Warranty brochure](#) ↗

INSTRUCTIONS

Assembly instructions can be found at our website.

MAINTENANCE

Refer to our [Maintenance Guide](#) ↗

DISASSEMBLY & RECYCLING

Products should be disassembled and separated into their components and materials before recycling. Most products can be disassembled using hand tools.

Metal parts are commonly recycled. Powder coated frames are treated with a paint classified as not dangerous according to directive 1999/45/EF. Wood can either be recycled or incinerated. Plastic shells can be recycled. Upholstery and veneer shells are not recyclable but can be disposed of through incineration. Processes for recycling vary so check with your waste management organisation.